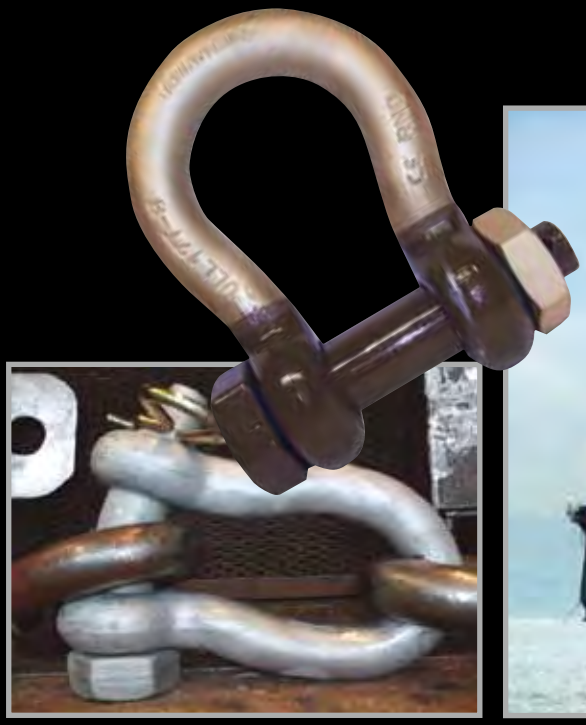
Gunnebo Lifting Shackles
Product Catalog



GUNNEBO JOHNSON
CORPORATION

Manufacturing:

- All Gunnebo Lifting Shackles are produced in ISO 9001 Certified manufacturing plants.

Steel Grades for Gunnebo Lifting Shackles:

- Grade 6 – ISO Grade 6 Quenched and Tempered Carbon Steel
- Grade 8 – ISO Grade 8 Quenched and Tempered Alloy Steel Bows and Bolts

Shackle Bow Marking:

- Manufacturer's ID
- Grade
- Product Traceability Code
- Working Load Limit (Metric Tons)
- Size in inches
- CE

Shackle Bolt / Pin Marking

- Manufacturer's ID
- Grade
- Product Traceability Code

Product Documentation:

- On request at time of order, Gunnebo Lifting Shackles can be supplied with certificates.

Standard Finish:

- Galvanized bow & pin / bolt
- Brown paint or powder top coating on pin / bolt

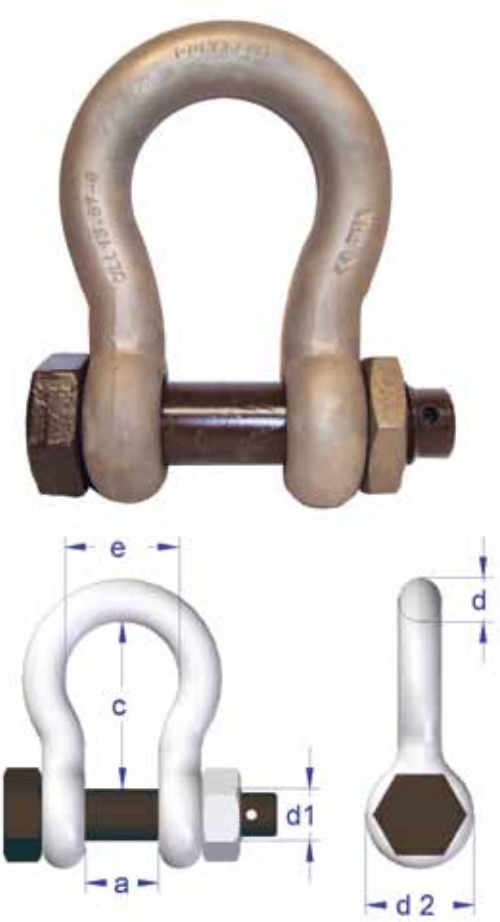
Fatigue Test Models:

- Gunnebo Lifting Carbon Anchor Shackle with Nut and Bolt, Model 855 and
- Gunnebo Lifting Arctic Alloy Anchor Shackle, Model 856 are fatigue tested

Gunnebo Lifting Standard Shackle, Model #855
Anchor Shackle with Bolt, Nut, and Cotter Pin

- Service Temperature:
  *General Use: -40° F to 400° F
  DNV 2.7-1 Compliance -4° F to 400° F
- Finish: Galvanized Bow & Pin, Painted top coating on pin
- Standards: US Fed. Spec. RR-C-271, ASME B30.26, EN 13889
- DNV 2.7-1 Type Approval No. S-5661 WLL 2.0 - 25.0 T
- DNV 2.7-1 Type Approval No. S-5623 WLL 35.0 - 85.0 T
- Grade 6 (Grade A) Carbon Steel, Q & T

STOCK NUMBER	TRADE SIZE (INCHES)	Working Load Limit **(Metric Tons)	DIMENSIONS (INCHES)						Wgt. Lbs.
			d	d1	a	c	d2	e	
640000016	1/2”	2.00	0.51	0.63	0.83	1.9	1.3	1.3	0.9
640000020	5/8”	3.25	0.63	0.75	1.1	2.4	1.6	1.7	1.5
640000024	3/4”	4.75	0.75	0.87	1.2	2.8	1.9	2.0	2.6
640000028	7/8”	6.5	0.87	1.0	1.5	3.3	2.0	2.3	3.7
640000032	1”	8.5	1.0	1.1	1.7	3.7	2.3	2.7	5.5
640000036	1 1/8”	9.5	1.1	1.3	1.8	4.3	2.5	2.9	7.5
640000040	1 1/4”	12.0	1.3	1.4	2.0	4.7	2.8	3.3	10.6
640000044	1 3/8”	13.5	1.4	1.5	2.2	5.2	2.9	3.5	15.4
640000048	1 1/2”	17.0	1.5	1.7	2.4	5.7	3.3	3.9	19.8
640000056	1 3/4”	25.0	1.8	2.0	2.9	7.0	4.1	5.0	33.1
640000064	2”	35.0	2.0	2.2	3.3	7.8	4.7	5.4	46.3
640000072	2 1/4”	42.5	2.2	2.6	3.7	8.7	5.3	6.3	63.9
640000080	2 1/2”	55.0	2.6	2.8	4.2	10.0	5.7	7.3	90.4
640000096	3”	85.0	3.0	3.3	5.0	13.0	6.5	7.5	136.6
640000112	3 1/2” ***	120.0	3.5	3.7	5.7	15.0	8.0	9.3	242.4

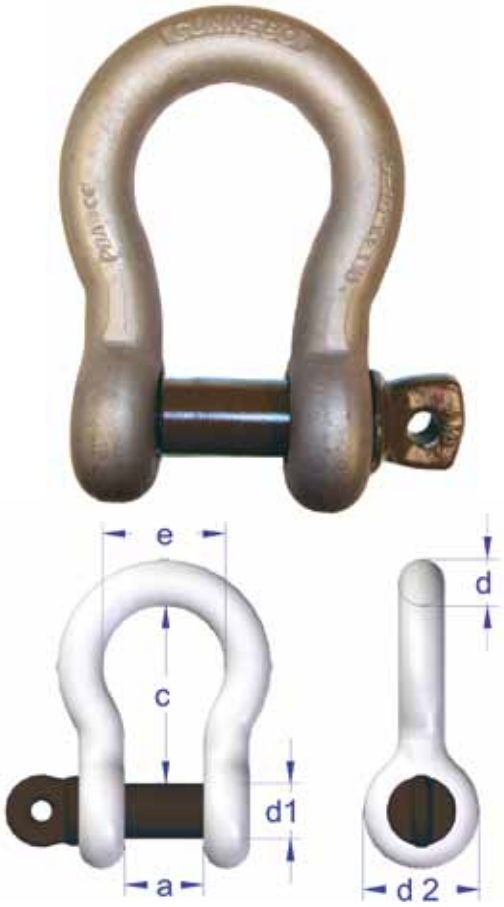


** See Warning and Use Limitations section, “Never use a shackle in extreme temperatures”*
*** Design Factor 6:1*
**** Design Factor 5:1 / Painted*
Forging tolerances: Per EN 13889, Table 2

Gunnebo Lifting Standard Shackle, Model #854
Anchor Shackle with Screw Pin

- Service Temperature:
  *General Use: -40° F to 400° F
  DNV 2.7-1 Compliance -4° F to 400° F
- Finish: Galvanized Bow & Pin, Painted top coating on pin
- Standards: US Fed. Spec. RR-C-271, ASME B30.26, EN 13889
- DNV 2.7-1 Type Approval No. S-5661 WLL 3.25 - 25.0 T
- DNV 2.7-1 Type Approval No. S-5623 WLL 2.0, 35.0 - 55.0 T
- Grade 6 (Grade A) Carbon Steel, Q & T

STOCK NUMBER	TRADE SIZE (INCHES)	Working Load Limit **(Metric Tons)	DIMENSIONS (INCHES)						Wgt. Lbs.
			d	d1	a	c	d2	e	
640001016	1/2”	2.00	0.51	0.63	0.83	1.9	1.3	1.3	0.8
640001020	5/8”	3.25	0.63	0.75	1.1	2.4	1.6	1.7	1.4
640001024	3/4”	4.75	0.75	0.87	1.2	2.8	1.9	2.0	2.4
640001028	7/8”	6.5	0.87	1.0	1.5	3.3	2.0	2.3	3.3
640001032	1”	8.5	1.0	1.1	1.7	3.7	2.3	2.7	4.8
640001036	1 1/8”	9.5	1.1	1.3	1.8	4.3	2.5	2.9	6.8
640001040	1 1/4”	12.0	1.3	1.4	2.0	4.7	2.8	3.3	9.3
640001044	1 3/8”	13.5	1.4	1.5	2.2	5.2	2.9	3.5	13.2
640001048	1 1/2”	17.0	1.5	1.7	2.4	5.7	3.3	3.9	17.6
640001056	1 3/4”	25.0	1.8	2.0	2.9	7.0	4.1	5.0	29.8
640001064	2”	35.0	2.0	2.2	3.3	7.8	4.7	5.4	41.9
640001080	2 1/2”	55.0	2.6	2.8	4.2	10.0	5.7	7.3	61.7



** See Warning and Use Limitations section, “Never use a shackle in extreme temperatures”*
***Design Factor 6:1*
Forging tolerances: Per EN 13889, Table 2

⚠ WARNING

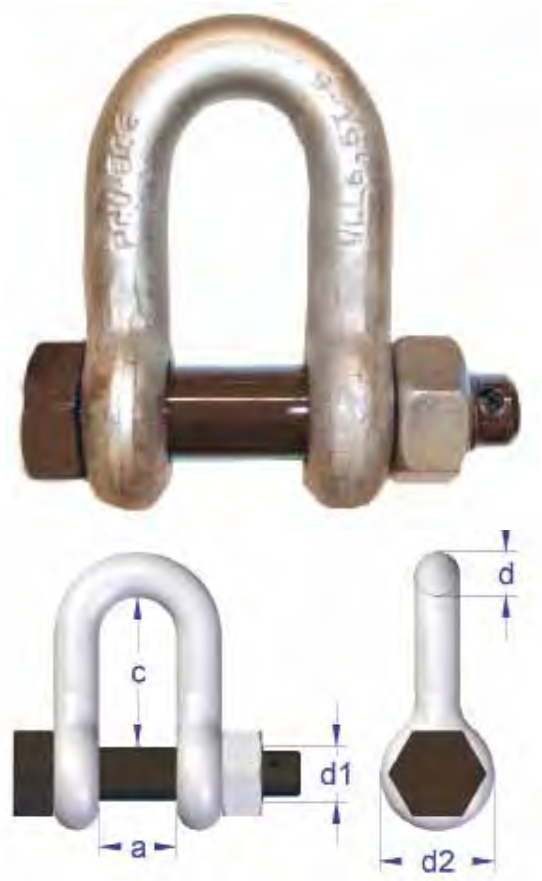
SEE WARNINGS AND USE LIMITATIONS ON PAGES 4-5

Gunnebo Lifting Standard Shackle, Model #835
Chain Shackle with Bolt, Nut, and Cotter Pin

- Service Temperature:
  *General Use: -40° F to 400° F
  DNV 2.7-1 Compliance -4° F to 400° F
- Finish: Galvanized Bow & Pin, Painted top coating on pin
- Standards: US Fed. Spec. RR-C-271, ASME B30.26, EN 13889
  DNV 2.7-1 Type Approval No. S-5661 WLL 3.25 - 25.0 T
  DNV 2.7-1 Type Approval No. S-5623 WLL 2.0, 35.0 - 55.0 T
- Grade 6 (Grade A) Carbon Steel, Q & T

STOCK NUMBER	TRADE SIZE (INCHES)	Working Load Limit **(Metric Tons)	DIMENSIONS (INCHES)					Wgt. Lbs.
			d	d1	a	c	d2	
640002016	1/2”	2.00	0.51	0.63	0.83	1.6	1.3	0.7
640002020	5/8”	3.25	0.63	0.75	1.1	2.0	1.6	1.3
640002024	3/4”	4.75	0.75	0.87	1.2	2.4	1.9	2.4
640002028	7/8”	6.5	0.87	1.0	1.5	2.8	2.0	3.3
640002032	1”	8.5	1.0	1.1	1.7	3.2	2.3	4.8
640002036	1 1/8”	9.5	1.1	1.3	1.8	3.5	2.5	6.8
640002040	1 1/4”	12.0	1.3	1.4	2.0	3.9	2.8	9.3
640002044	1 3/8”	13.5	1.4	1.5	2.2	4.4	2.9	12.3
640002048	1 1/2”	17.0	1.5	1.7	2.4	4.8	3.3	16.5
640002056	1 3/4”	25.0	1.8	2.0	2.9	5.9	4.1	28.7
640002064	2”	35.0	2.0	2.2	3.3	6.7	4.7	39.7
640002080	2 1/2”	55.0	2.6	2.8	4.1	8.0	5.7	86.0

** See Warning and Use Limitations section, “Never use a shackle in extreme temperatures”*
***Design Factor 6:1* *Forging tolerances: Per EN 13889, Table 2*



Gunnebo Lifting Standard Shackle, Model #834
Chain Shackle with Screw Pin

- Service Temperature:
  *General Use: -40° F to 400° F
  DNV 2.7-1 Compliance -4° F to 400° F
- Finish: Galvanized Bow & Pin, Painted top coating on pin
- Standards: US Fed. Spec. RR-C-271, ASME B30.26, EN 13889
  DNV 2.7-1 Type Approval No. S-5661 WLL 3.25 - 25.0 T
  DNV 2.7-1 Type Approval No. S-5623 WLL 2.0, 35.0 - 55.0 T
- Grade 6 (Grade A) Carbon Steel, Q & T

STOCK NUMBER	TRADE SIZE (INCHES)	Working Load Limit **(Metric Tons)	DIMENSIONS (INCHES)					Wgt. Lbs.
			d	d1	a	c	d2	
640003016	1/2”	2.00	0.51	0.63	0.83	1.6	1.3	0.6
640003020	5/8”	3.25	0.63	0.75	1.1	2.0	1.6	1.2
640003024	3/4”	4.75	0.75	0.87	1.2	2.4	1.9	2.2
640003028	7/8”	6.5	0.87	1.0	1.5	2.8	2.0	2.9
640003032	1”	8.5	1.0	1.1	1.7	3.2	2.3	4.2
640003036	1 1/8”	9.5	1.1	1.3	1.8	3.5	2.5	6.2
640003040	1 1/4”	12.0	1.3	1.4	2.0	3.9	2.8	7.9
640003044	1 3/8”	13.5	1.4	1.5	2.2	4.4	2.9	10.1
640003048	1 1/2”	17.0	1.5	1.7	2.4	4.8	3.3	14.3
640003056	1 3/4”	25.0	1.8	2.0	2.9	5.9	4.1	25.3
640003064	2”	35.0	2.0	2.2	3.3	6.7	4.7	35.3
640003080	2 1/2”	55.0	2.6	2.8	4.1	8.0	5.7	72.1

** See Warning and Use Limitations section, “Never use a shackle in extreme temperatures”*
***Design Factor 6:1* *Forging tolerances: Per EN 13889, Table 2*

⚠ WARNING

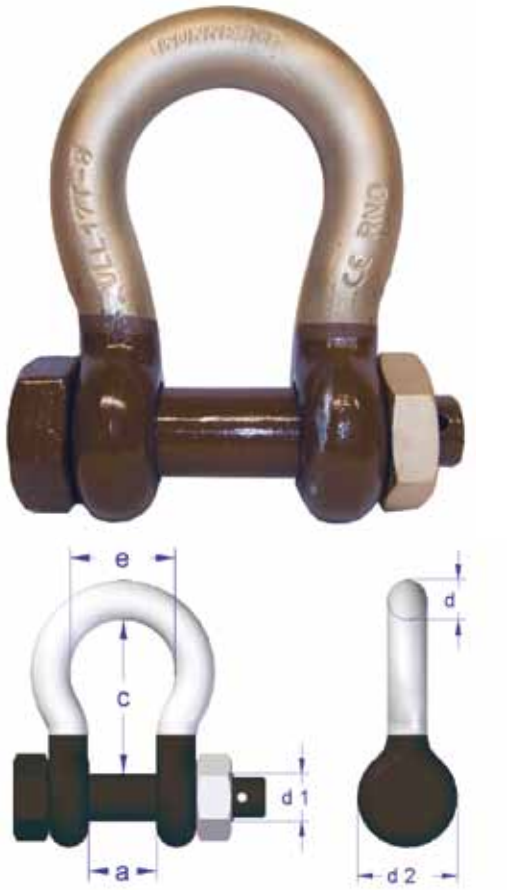
SEE WARNINGS AND USE LIMITATIONS ON PAGES 4-5

Gunnebo Lifting Arctic Shackle, Model #856
Anchor Shackle with Bolt, Nut, and Cotter Pin

- Service Temperature: * -40° F to 400° F, DNV 2.7-1 Compliant
- Finish: Galvanized Bow & Pin, Painted top coating on pin
- Standards: DNV 2.7.1, US Fed. Spec. RR-C-271, ASME B30.26,
  DNV 2.7-1 Type Approval No. S-5661 WLL 2.0 - 25 T
  DNV 2.7-1 Type Approval No. S-5623 WLL 35.0 - 85 T
- Grade 8 (Grade B) Alloy Steel, Q & T

STOCK NUMBER	TRADE SIZE (INCHES)	Working Load Limit **(Metric Tons)	DIMENSIONS (INCHES)						WEIGHT EACH (LBS)
			d	d1	a	c	d2	e	
640004016	1/2”	2.00	0.51	0.63	0.83	1.9	1.3	1.3	0.9
640004020	5/8”	3.25	0.63	0.75	1.1	2.4	1.6	1.7	1.5
640004024	3/4”	4.75	0.75	0.87	1.2	2.8	1.9	2.0	2.6
640004028	7/8”	6.5	0.87	1.0	1.5	3.3	2.0	2.3	3.7
640004032	1”	8.5	1.0	1.1	1.7	3.7	2.3	2.7	5.5
640004036	1 1/8”	9.5	1.1	1.3	1.8	4.3	2.5	2.9	7.5
640004040	1 1/4”	12.0	1.3	1.4	2.0	4.7	2.8	3.3	10.6
640004044	1 3/8”	13.5	1.4	1.5	2.2	5.2	2.9	3.5	15.4
640004048	1 1/2”	17.0	1.5	1.7	2.4	5.7	3.3	3.9	19.8
640004056	1 3/4”	25.0	1.8	2.0	2.9	7.0	4.1	5.0	33.1
640004064	2”	35.0	2.0	2.2	3.3	7.8	4.7	5.4	46.3
640004080	2 1/2”	55.0	2.6	2.8	4.1	10.0	5.7	7.3	90.4
640004096	3”	85.0	3.0	3.3	5.0	13.0	6.5	7.5	136.6

** See Warning and Use Limitations section, “Never use a shackle in extreme temperatures”*
***Design Factor per DNV 2.7.1 (8:1 - 6:1)* *Forging tolerances: Per EN 13889, Table 2*

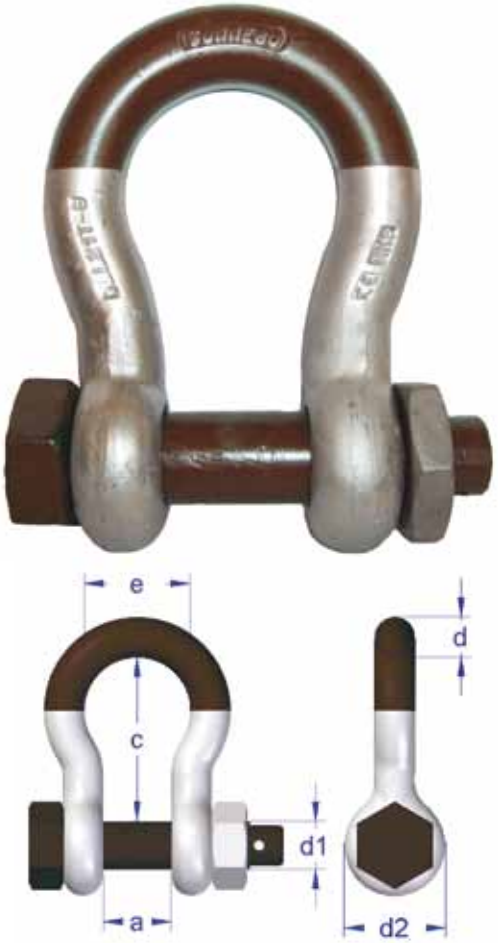


Gunnebo Lifting Super Shackle, Model #858
Anchor Shackle with Bolt, Nut, and Cotter Pin

- Service Temperature:
  *General Use: -40° F to 400° F
- Finish: Galvanized Bow & Pin, Painted top coating on pin
- Standards: US Fed. Spec. RR-C-271, ASME B30.26
- Grade 8 (Grade B) Alloy Steel, Q & T

STOCK NUMBER	TRADE SIZE (INCHES)	Working Load Limit **(Metric Tons)	DIMENSIONS (INCHES)						Wgt. Lbs.
			d	d1	a	c	d2	e	
640005016	1/2”	3.3	0.51	0.63	0.83	2.0	1.3	1.3	0.93
640005020	5/8”	5.0	0.63	0.75	1.1	2.4	1.6	1.7	1.5
640005024	3/4”	7.0	0.75	0.87	1.2	2.8	1.9	2.0	2.6
640005028	7/8”	9.5	0.87	1.0	1.5	3.3	2.0	2.3	3.7
640005032	1”	12.5	1.0	1.1	1.7	3.7	2.3	2.7	5.5
640005036	1 1/8”	15.0	1.1	1.3	1.8	4.3	2.5	2.9	7.5
640005040	1 1/4”	18.0	1.3	1.4	2.0	4.7	2.8	3.3	10.6
640005044	1 3/8”	21.0	1.4	1.5	2.2	5.2	2.9	3.5	15.4
640005048	1 1/2”	30.0	1.5	1.7	2.4	5.7	3.5	3.9	19.4
640005056	1 3/4”	40.0	1.8	2.0	2.9	7.0	4.1	5.0	33.1
640005064	2 1/4”	55.0	2.2	2.2	3.3	7.8	5.2	5.4	48.5
640005080	2 3/4”	85.0	2.8	2.8	4.1	10.2	6.3	7.1	92.6
640005104	3 1/4”	120.0	3.3	3.3	5.0	13.0	6.7	7.5	154.3
640005128	3 3/4 ***	150.0	3.7	3.7	5.7	15.0	8.5	9.4	242.4

** See Warning and Use Limitations section, “Never use a shackle in extreme temperatures”*
*** Design Factor 5:1*
**** Temperature: 32° F to 400° F*



⚠ WARNING

SEE WARNINGS AND USE LIMITATIONS ON PAGES 4-5

Shackle Warnings and Use Limitations

This document contains warnings and use limitation information applicable to Gunnebo Lifting Shackles and is furnished with all Gunnebo Johnson Corporation shipments. Component distributors and lift system manufacturers must pass on this information in their Warnings and Use Limitation literature where Gunnebo Lifting Shackles are involved.

Protect yourself and others:

- **NEVER** use a shackle without training.
- **ALWAYS** inform yourself…Ask your employer for shackle safe use instructions.
- **ALWAYS** comply with applicable Federal and local regulations.
- **ALWAYS** know shackle load.
- **NEVER** use a shackle without a legible product identifier.
- **NEVER** overload a shackle.
- **NEVER** ride on shackle or load.
- **NEVER** rig a shackle to a load improperly.
- **NEVER** use a worn-out or damaged shackle.
- **NEVER** use a shackle in extreme temperatures.
- **NEVER** use a shackle in acidic conditions.

Never use a shackle without training ... OSHA regulation requires responsible work practice.

"The employer shall permit only those employees qualified by training or experience to operate equipment or machinery" – OSHA 1926.20 (a) (4).

Employee training should include information given in OSHA training literature, ASME B30.26 – 2004 "Rigging Hardware" standard and this document.

Always inform yourself ... Ask your employer for shackle safe use instruction.

Shackle requirements are dependent on application.

"The employer shall instruct each employee in the recognition and avoidance of unsafe conditions and the regulations applicable to his work environment to control or eliminate any hazards or other exposure to illness and injury" – OSHA 1926.21 (b)(2).

Always comply with applicable Federal and local regulations ... Federal and local regulations govern worksite activity.

Understand all governing laws and safety standards before use of shackles.

"If a particular standard is specifically applicable to a condition, practice, means, method, operation, or process, it shall prevail over any different general standard..." – OSHA 1910.5 (c) (1).

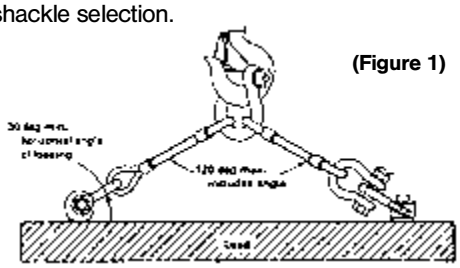
Contact OSHA at (800) 321-6742, www.OSHA.gov and ASME at 800-843-2763, www.ASME.org for reference assistance.

Always know shackle load ... Avoid shackle failure.

"Fittings shall be...of a minimum breaking strength equal to that of the sling ..." – OSHA 1910.184(i)(3)(i).

Maximum lift system load applied to shackle must be known for proper shackle selection.

(Figure 1)



Horizontal Angle, deg	Stress Multiplier
90	1.000
60	1.155
45	1.414
30	2.000

Fig. 1 Angle of Loading (Shackles)

Never use a shackle without a legible product identifier ... Product Identification is required to insure proper application.

Working Load Limit, trade size, grade, Gunnebo Lifting identifier, traceability code and "CE" designation are forged into shackle. Example: 17T,1-1/2,6,GL,TC,CE

Grade, Gunnebo Lifting identifier and traceability code are stamped onto shackle pin. Example: 6,GL,TC

Shackle identification should be maintained by the user so as to be legible throughout the life of the shackle." – ASME B26-1.5.3

Never overload a shackle ... Understand Working Load Limits. Required strength is dependent on application.

The rated load (WLL) of the shackle shall not be exceeded – ASME B30.26-1.9.1(b)

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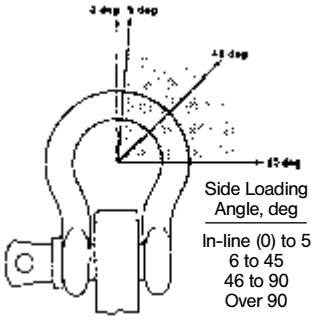
If the shackle is to be side loaded, the rated load shall be reduced in accordance with figure (2)



(Figure 2)

Side Loading Angle, deg	% Rate Load Reduction
In-line (0) to 5	None
6 to 45	30%
46 to 90	50%
Over 90	Not allowed

Gunnebo Lifting WLL's for Grade 6 Shackles are based on a 6 design factor (DF), for grade 8 on a 5 DF and for Arctic grade 8 on a DNV 8 to 6 DF.

Lift dynamics, duty cycle and lift system type may require an increased design factor, hence a reduced WLL.

Inattention to required design factor can result in shackle overload. Contact Gunnebo Johnson Corporation Service Department for assistance at (800) 331-5460.

Never ride on shackle or load ... Avoid death or injury.

Sling use regulation requires: "All employees shall be kept clear of loads about to be lifted and of suspended loads." – OSHA 1910.184 (c) (9).

All portions of the human body shall be kept from between the shackle, the load, and any other rigging during the lift. - ASME B30.26-1.9.2(a)

Personnel shall not ride the shackle. – ASME B30.26-1.9.2(c)

General worksite regulations require "No hoisting, lowering, swinging or traveling shall be done while anyone is on the load or hook." – OSHA 1910.180(h)(3)(v).

Personnel hoisting exception – OSHA 1926.550(g) (2).

Never rig a shackle to a load improperly ... Avoid dropped loads and shackle damage.

Avoid side loading shackle when possible.

The screw pin shall be fully engaged, with the shoulder in contact with the shackle body.

If a shackle is designed for a cotter pin, it shall be used and maintained in good working condition.

For long – term installations, bolt type shackles should be used; if screw pin type shackles are used, the pin shall be secured from rotation or loosening.

Contact with sharp edges that could damage the shackle should be avoided.

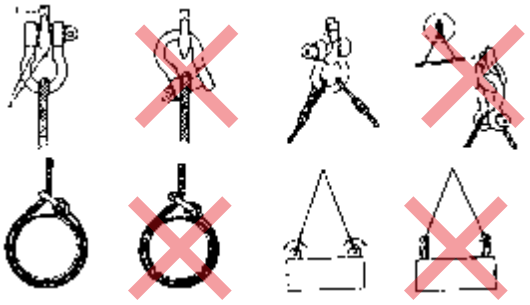
The load applied to the shackle should be centered in the bow of the shackle to prevent side loading of the shackle.

Multiple sling legs should not be applied to the shackle pin.

Multiple slings in the body of a shackle shall not exceed 120 degree included angle.

The screw pin shackle shall not be rigged in a manner that would cause the pin to unscrew.

When a shackle is used in a choker hitch, the pin shall be connected to the choking eye of the sling.



Never use a worn-out or damaged shackle.

A visual inspection of the shackle shall be performed by a designated person each day before the shackle is used.

A complete periodic inspection shall be performed by a designated person as prescribed in ASME B30.26-1.8.3

Shackles shall be removed from service if damage such as the following is visible and shall only be returned to service when approved by a qualified person:

(a) Missing or illegible manufacturer's name or rated load
(b) Indications of heat damage, weld spatter or arc strikes
(c) excessive pitting or corrosion
(d) bent, twisted, distorted, stretched, elongated, cracked, or broken load bearing components
(e) excessive nicks or gouges
(f) a 10% reduction of the original or catalog dimension at any point around the body or pin
(g) incomplete pin engagement
(h) excessive thread damage
(i) evidence of unauthorized welding

Never use a shackle in extreme temperatures.

Gunnebo Lifting WLL's for grade 6 and 8 shackles are valid for General Service from 400°F to -40°F and for Arctic Grade 8 shackles are valid for DNV 2.7-1 compliance from 400°F to -40°F.

General Service use requires special attention to good rigging practices from -4°F to -40°F where lifting should be performed at a steady rate avoiding shock load and with inspection in accordance with this document.

WLL shall be reduced in accordance with the following chart when heated between 400°F and 750°F and shall be permanently removed from service if heated above 750°F.

	Percentage of WLL	
Shackle Temperature	During Exposure	After Exposure
min.° F to 400° F	100%	100%
>400° F to 600° F	90%	90%
>600° F to 750° F	75%	75%

Never use a shackle in alkaline or acidic conditions. Gunnebo Lifting shackles shall not be used in alkaline or acidic conditions. Resulting metal embrittlement and accelerated corrosion can cause sudden failure. Hot dipped galvanizing and electro-zinc plating shall be done only by Gunnebo Lifting.

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